

D2573



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D5468-1

Job Sheet 195212



Part No: D5468-1

Job Qty: 1 pcs

Part Name: Saddle, Aft, Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 5/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP Rev.A 17.07.12 New issue DP Verify DD IPP REV:B 17.11.03 AS PER DWG REV.A DD VERF:DP

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation            | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|----------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                      |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Machining - Issue SN | 5 pcs | 5/31/19    |          | 0.00      | 0.00    | HAAS - 1              |           |              |
|       |                      |       |            |          |           |         | HAAS - 2              |           |              |
|       |                      |       |            |          |           |         | HAAS - 3              |           | SBL 19/06/18 |
|       |                      |       |            |          |           |         | HAAS - 4              |           |              |
| 100   | HAAS 4 Axis - B4B    | 5 pcs | 5/31/19    |          | 3.00      | 9.90    | HAAS - 1 - B4B        |           |              |
|       |                      |       |            |          |           |         | HAAS - 2 - B4B        |           |              |
|       |                      |       |            |          |           |         | HAAS - 3 - B4B        |           | SBL 19/06/19 |
|       |                      |       |            |          |           |         | HAAS - 4 - B4B        |           |              |
| 120   | QC 2                 | 5 pcs | 5/31/19    |          | 0.00      | 0.00    | QC 2 - 1              |           |              |
|       |                      |       |            |          |           |         | QC 2 - 12             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 14             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 17             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 19             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 2              |           |              |
|       |                      |       |            |          |           |         | QC 2 - 20             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 22             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 23             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 25             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 32             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 33             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 35             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 39             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 4              |           |              |
|       |                      |       |            |          |           |         | QC 2 - 40             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 44             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 45             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 48             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 49             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 50             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 51             |           |              |
|       |                      |       |            |          |           |         | QC 2 - 52             |           |              |



Container No: S191204



Part: D5468-1

Job No: 195212

Serial No/Batch: S191204

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
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CANADA  
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Email: sales@dartaero.com  
www.dartaerospace.com

Date: 06/18/19

|                                   |          |         |           |                           |               |
|-----------------------------------|----------|---------|-----------|---------------------------|---------------|
| 130 QC 8                          | 5<br>pcs | 5/31/19 | 0.00 0.00 | QC 2 - 57                 | SBL 19/06/19  |
|                                   |          |         |           | QC 2 - 62                 |               |
|                                   |          |         |           | QC 2 - 63                 |               |
|                                   |          |         |           | QC 2 - 8                  |               |
|                                   |          |         |           | QC 2 - 66                 |               |
|                                   |          |         |           | QC 2 - 64                 |               |
|                                   |          |         |           | QC 2 - 65                 |               |
|                                   |          |         |           | QC 2 - 5                  |               |
|                                   |          |         |           | QC 2 - 71                 |               |
|                                   |          |         |           | QC 8 - 12                 |               |
|                                   |          |         |           | QC 8 - 14                 |               |
|                                   |          |         |           | QC 8 - 17                 |               |
|                                   |          |         |           | QC 8 - 20                 |               |
|                                   |          |         |           | QC 8 - 25                 |               |
|                                   |          |         |           | QC 8 - 3                  |               |
|                                   |          |         |           | QC 8 - 32                 |               |
|                                   |          |         |           | QC 8 - 33                 |               |
|                                   |          |         |           | QC 8 - 35                 |               |
|                                   |          |         |           | QC 8 - 39                 |               |
|                                   |          |         |           | QC 8 - 4                  |               |
|                                   |          |         |           | QC 8 - 44                 |               |
|                                   |          |         |           | QC 8 - 45                 |               |
|                                   |          |         |           | QC 8 - 49                 | MAN 19/06/20  |
|                                   |          |         |           | QC 8 - 58                 |               |
|                                   |          |         |           | QC 8 - 8                  |               |
|                                   |          |         |           | QC 8 - 9                  |               |
|                                   |          |         |           | QC 8 - 68                 |               |
|                                   |          |         |           | QC 8 - 67                 |               |
| 140 Handfinish - 1-1 Chemical-B4B | 5<br>pcs | 5/31/19 | 0.00 0.70 | QC 8 - 1 (A)              |               |
|                                   |          |         |           | QC 8 - 47                 |               |
|                                   |          |         |           | QC 8 - 40                 |               |
|                                   |          |         |           | QC 8 - 52                 |               |
|                                   |          |         |           | QC 8 - 23                 |               |
|                                   |          |         |           | Handfinish - 1 - 1 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 2 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 3 - B4B  | ★ JUN 20 2019 |
|                                   |          |         |           | Handfinish - 1 - 4 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 5 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 6 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 7 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 8 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 9 - B4B  |               |
|                                   |          |         |           | Handfinish - 1 - 10 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 11 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 12 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 13 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 14 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 15 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 16 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 17 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 18 - B4B |               |
|                                   |          |         |           | Handfinish - 1 - 19 -     |               |



|     |                               |       |         |                           |                        |
|-----|-------------------------------|-------|---------|---------------------------|------------------------|
|     |                               |       |         | B4B                       |                        |
|     |                               |       |         | Handfinish - 1 - 20 - B4B |                        |
|     |                               |       |         | Handfinish - 1 - 21 - B4B |                        |
|     |                               |       |         | Handfinish - 1 - 22 - B4B |                        |
| 150 | Spray Paint - 2 - B4B         | 5 pcs | 5/31/19 | 0.00 0.12                 | Spray Paint - 1 - B4B  |
|     |                               |       |         |                           | Spray Paint - 2 - B4B  |
|     |                               |       |         |                           | Spray Paint - 3 - B4B  |
|     |                               |       |         |                           | Spray Paint - 4 - B4B  |
| 160 | QC 14                         | 5 pcs | 5/31/19 | 0.00 0.00                 | QC 14 - 15             |
|     |                               |       |         |                           | QC 14 - 2              |
|     |                               |       |         |                           | QC 14 - 34             |
|     |                               |       |         |                           | QC 14 - 41             |
|     |                               |       |         |                           | QC 14 - 51             |
|     |                               |       |         |                           | QC 14 - 58             |
|     |                               |       |         |                           | QC 14 - 59             |
|     |                               |       |         |                           | QC 14 - 9              |
|     |                               |       |         |                           | QC 14 - 68             |
|     |                               |       |         |                           | QC 14 - 40             |
|     |                               |       |         |                           | QC 14 - 19             |
|     |                               |       |         |                           | QC 14 - 43             |
|     |                               |       |         |                           | QC 14 - 24             |
| 163 | Outsource - 11 - Paint        | 5 pcs | 5/31/19 |                           | ATE003-VC              |
|     |                               |       |         | 2                         |                        |
| 165 | Packaging 2-1 - Receive - B4B | 5 pcs | 5/31/19 | 0.00 0.00                 | Packaging 2 - 1 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 2 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 3 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 5 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 4 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 6 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 7 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 8 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 9 - B4B  |
|     |                               |       |         |                           | Packaging 2 - 10 - B4B |
|     |                               |       |         |                           | Packaging 2 - 11 - B4B |
|     |                               |       |         |                           | Packaging 2 - 12 - B4B |
|     |                               |       |         |                           | Packaging 2 - 13 - B4B |
|     |                               |       |         |                           | Packaging 2 - 14 - B4B |
|     |                               |       |         |                           | Packaging 2 - 15 - B4B |
|     |                               |       |         |                           | Packaging 2 - 16 - B4B |
|     |                               |       |         |                           | Packaging 2 - 17 - B4B |
|     |                               |       |         |                           | Packaging 2 - 18 - B4B |
|     |                               |       |         |                           | Packaging 2 - 19 - B4B |
|     |                               |       |         |                           | Packaging 2 - 20 - B4B |
|     |                               |       |         |                           | Packaging 2 - 21 - B4B |
|     |                               |       |         |                           | Packaging 2 - 22 - B4B |
|     |                               |       |         |                           | Packaging 2 - 23 - B4B |
|     |                               |       |         |                           | Packaging 2 - 24 - B4B |
|     |                               |       |         |                           | Packaging 2 - 25 - B4B |
|     |                               |       |         |                           | Packaging 2 - 26 - B4B |
|     |                               |       |         |                           | Packaging 2 - 27 - B4B |
|     |                               |       |         |                           | Packaging 2 - 28 - B4B |
|     |                               |       |         |                           | Packaging 2 - 29 - B4B |
|     |                               |       |         |                           | Packaging 2 - 30 - B4B |
|     |                               |       |         |                           | Packaging 2 - 31 - B4B |
|     |                               |       |         |                           | Packaging 2 - 32 - B4B |
|     |                               |       |         |                           | Packaging 2 - 33 - B4B |
|     |                               |       |         |                           | Packaging 2 - 34 - B4B |

AB 19-6-21

A1

11 15-6-21

NR

N/R

DAS  
70  
9-89

DAS  
15  
9-89

|                                 |          |         |           |                        |        |
|---------------------------------|----------|---------|-----------|------------------------|--------|
| 167 QC 6                        | 5<br>pcs | 5/31/19 | 0.00 0.00 | Packaging 2 - 35 - B4B |        |
|                                 |          |         |           | Packaging 2 - 36 - B4B |        |
|                                 |          |         |           | QC 6 - 9               |        |
|                                 |          |         |           | QC 6 - 68              | N/R    |
|                                 |          |         |           | QC 6 - 61              | DAS 70 |
| 170 Packaging 3-1 - Stock - B4B | 5<br>pcs | 5/31/19 | 0.00 0.00 | QC 6 - 40              | 9-89   |
|                                 |          |         |           | Packaging 3 - 1 - B4B  |        |
|                                 |          |         |           | Packaging 3 - 2 - B4B  |        |
|                                 |          |         |           | Packaging 3 - 3 - B4B  | 68-6   |
|                                 |          |         |           | Packaging 3 - 4 - B4B  | 74     |
|                                 |          |         |           | Packaging 3 - 5 - B4B  | DAS    |
|                                 |          |         |           | Packaging 3 - 6 - B4B  |        |
|                                 |          |         |           | Packaging 3 - 7 - B4B  |        |
|                                 |          |         |           | Packaging 3 - 8 - B4B  |        |
|                                 |          |         |           | Packaging 3 - 9 - B4B  |        |
|                                 |          |         |           | Packaging 3 - 10 - B4B |        |
|                                 |          |         |           | Packaging 3 - 11 - B4B |        |
|                                 |          |         |           | Packaging 3 - 12 - B4B |        |
|                                 |          |         |           | Packaging 3 - 13 - B4B |        |
|                                 |          |         |           | Packaging 3 - 14 - B4B |        |
|                                 |          |         |           | Packaging 3 - 15 - B4B |        |
|                                 |          |         |           | Packaging 3 - 16 - B4B |        |
|                                 |          |         |           | Packaging 3 - 17 - B4B |        |
|                                 |          |         |           | Packaging 3 - 18 - B4B |        |
|                                 |          |         |           | Packaging 3 - 19 - B4B |        |
|                                 |          |         |           | Packaging 3 - 20 - B4B |        |
|                                 |          |         |           | Packaging 3 - 21 - B4B |        |
|                                 |          |         |           | Packaging 3 - 22 - B4B |        |
|                                 |          |         |           | Packaging 3 - 23 - B4B |        |
|                                 |          |         |           | Packaging 3 - 24 - B4B |        |
|                                 |          |         |           | Packaging 3 - 25 - B4B |        |
|                                 |          |         |           | Packaging 3 - 26 - B4B |        |
|                                 |          |         |           | Packaging 3 - 27 - B4B |        |
|                                 |          |         |           | Packaging 3 - 28 - B4B |        |
|                                 |          |         |           | Packaging 3 - 29 - B4B |        |
|                                 |          |         |           | Packaging 3 - 30 - B4B |        |
|                                 |          |         |           | Packaging 3 - 31 - B4B |        |
|                                 |          |         |           | Packaging 3 - 32 - B4B |        |
|                                 |          |         |           | Packaging 3 - 33 - B4B |        |
|                                 |          |         |           | Packaging 3 - 34 - B4B |        |
|                                 |          |         |           | Packaging 3 - 35 - B4B |        |
|                                 |          |         |           | Packaging 3 - 36 - B4B |        |
| 180 QC 21 - SA                  | 5<br>pcs | 5/31/19 | 0.00 0.00 | QC 21 - SA - 21        |        |
|                                 |          |         |           | QC 21 - SA - 70        |        |
|                                 |          |         |           | QC 21 - SA - 53        |        |

Part Op 100 - (HAAS CNC Vertical Machine) Program Batch No. 5192007 Double check by: GL 1-Machine Step No 1 per  
 Descriptions: Folio FB548 and inspect per attached Dimension Sheets 2-Machine Step No 2 per Folio FB548 and inspect per attached  
 Dimension Sheets 3-Machine Step No 3 per Folio FB548 and insp  
 120 - (QC2- Inspect parts off machine FAI/FAIB)  
 130 - (QC8- Inspect parts - second check)  
 140 - (Chemical Conversion Coat per QSI005 4.1)  
 150 - (Spray Paint / NDT Room) \*\*\*MASK HOLES PRIOR TO PRIME AND PAINT AS PER DWG NOTE 9\*\*\* 1-PRIME AS  
 PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: 5189557 2-PAINT AS PER DWG AND QSI005 4.2.2.4  
 PAINT BATCH: 5188693  
 160 - (QC14- Inspect Spray Paint)  
 163 - ISSUE P/O: \_\_\_\_\_ \*\*\*MASK HOLES PRIOR TO PRIME AND PAINT AS PER DWG NOTE 8\*\*\* 1-  
 PRIME AS PER DWG AND QSI005 4.2.1.3.3 PRIMER BATCH: \_\_\_\_\_ 2-PAINT AS PER DWG AND  
 QSI005 4.2.2.4 PAINT BATCH: \_\_\_\_\_ C OF C IS REQUIRED  
 165 - (Receive & Inspect for Damage & Mat'l Certs)  
 167 - (QC6- All purchased or subcontracted products)  
 170 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 180 - (QC21- Final Inspection - Work Order Release)

| Job BOM                            |                |              |                       |                |
|------------------------------------|----------------|--------------|-----------------------|----------------|
| Part / Item                        | Component Name | Quantity     | Operation             | Container      |
| D6101-007                          | Saddle Billet  | 5 pcs (1 ea) | 100-HAAS 4 Axis - B4B | <u>5184713</u> |
| Job Allocations                    |                |              |                       |                |
| Operation                          | Component Part | Required     | Inventory             | Allocated      |
| 100-HAAS 4 Axis - B4B              | D6101-007      | 5            | 5                     | 0              |
| Part Specifications                |                |              |                       |                |
| Specifications could not be found. |                |              |                       |                |

Plex 5/16/19 7:30 AM dart.lacelle.linda



|                                          |  |                             |  |
|------------------------------------------|--|-----------------------------|--|
| <b>DART AEROSPACE LTD</b>                |  | <b>Work Order:</b> 195212   |  |
| <b>Description:</b> Saddle, Aft Outboard |  | <b>Part Number:</b> D5468-1 |  |
| <b>Inspection Dwg:</b> D5469 Rev. A      |  | <b>Page 1 of 1</b>          |  |

Inspect dimensions highlighted on inspection sheet drawing D5469 Rev. A and record below:

|               |       |       |                | Recorded Actual Dimensions |       |       |       |    |      |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim           | Min   | Max   | Go/No Go Gauge | 1                          | 2     | 3     | 4     | By | Date |
| A             | 0.438 | 0.443 |                | .438                       | .438  | .438  | .438  |    |      |
| B             | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.750 |    |      |
| C             | 3.495 | 3.505 |                | 3.500                      | 3.500 | 3.500 | 3.500 |    |      |
| D             | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.750 |    |      |
| E             | 7.990 | 8.010 |                | 8.000                      | 8.000 | 8.000 | 8.000 |    |      |
| F             | 0.490 | 0.510 |                | .503                       | .503  | .501  | .500  |    |      |
| G             | 0.257 | 0.262 |                | .258                       | .258  | .258  | .258  |    |      |
| H             | 0.375 | 0.380 |                | .375                       | .375  | .375  | .375  |    |      |
| I             | 0.490 | 0.510 |                | .502                       | .501  | .503  | .503  |    |      |
| J             | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| K             | 0.558 | 0.578 |                | .570                       | .569  | .571  | .570  |    |      |
| L             | 1.174 | 1.184 |                | 1.179                      | 1.179 | 1.179 | 1.179 |    |      |
| M             | 1.365 | 1.375 |                | 1.370                      | 1.370 | 1.370 | 1.370 |    |      |
| N             | 2.495 | 2.505 |                | 2.500                      | 2.500 | 2.500 | 2.500 |    |      |
| O             | 4.119 | 4.129 |                | 4.124                      | 4.124 | 4.124 | 4.124 |    |      |
| P             | 0.115 | 0.135 |                | .128                       | .130  | .130  | .130  |    |      |
| Q             | 0.115 | 0.135 |                | .125                       | .125  | .125  | .126  |    |      |
| R             | 0.240 | 0.260 |                | .250                       | .249  | .250  | .250  |    |      |
| S             | 0.115 | 0.135 |                | .130                       | .125  | .125  | .127  |    |      |
| T             | 0.178 | 0.198 |                | .188                       | .188  | .188  | .188  |    |      |
| U             | 3.210 | 3.250 |                | 3.230                      | 3.230 | 3.230 | 3.230 |    |      |
| V             | 0.230 | 0.250 |                | .239                       | .240  | .239  | .238  |    |      |
| W             | 0.115 | 0.135 |                | .135                       | .130  | .128  | .130  |    |      |
| X             | 0.352 | 0.372 |                | .363                       | .362  | .362  | .362  |    |      |
| Y             | 0.470 | 0.530 |                | .500                       | .500  | .500  | .500  |    |      |
| Z             | 0.615 | 0.635 |                | .628                       | .625  | .626  | .626  |    |      |
| AA            | 0.053 | 0.073 |                | .063                       | .065  | .065  | .067  |    |      |
| AB            | 0.240 | 0.260 |                | .250                       | .251  | .250  | .250  |    |      |
| AC            | 1.500 | 1.520 |                | 1.510                      | 1.510 | 1.510 | 1.510 |    |      |
| AD            | 0.115 | 0.135 |                | .128                       | .122  | .124  | .122  |    |      |
| AE            | 0.240 | 0.280 |                | .255                       | .250  | .250  | .250  |    |      |
| AF            | 0.240 | 0.260 |                | .250                       | .250  | .248  | .249  |    |      |
| AG            | 2.000 | 2.020 |                | 2.000                      | 2.000 | 2.000 | 2.000 |    |      |
| Accept/Reject |       |       |                |                            |       |       |       |    |      |

|              |             |
|--------------|-------------|
| Measured by: | DAS         |
| Date:        | 57 19/06/18 |
|              | 9-89        |

|             |          |
|-------------|----------|
| Audited by: | 9mm L    |
| Date:       | 14/06/20 |

| Rev | Date     | Change    | Revised by   | Approved |
|-----|----------|-----------|--------------|----------|
| A   | 18.05.30 | New Issue | MG <i>ms</i> | <i>A</i> |
|     |          |           |              |          |
|     |          |           |              |          |
|     |          |           |              |          |
|     |          |           |              |          |

|                                          |                             |
|------------------------------------------|-----------------------------|
| <b>DART AEROSPACE LTD</b>                | <b>Work Order:</b> 195 212  |
| <b>Description:</b> Saddle, Aft Outboard | <b>Part Number:</b> D5468-1 |
| <b>Inspection Dwg:</b> D5469 Rev. A      | <b>Page 1 of 1</b>          |

Inspect dimensions highlighted on inspection sheet drawing D5469 Rev. A and record below:

|               |       |       |                | Recorded Actual Dimensions |       |   |   |    |      |
|---------------|-------|-------|----------------|----------------------------|-------|---|---|----|------|
| Dim           | Min   | Max   | Go/No Go Gauge | 15                         | 26    | 3 | 4 | By | Date |
| A             | 0.438 | 0.443 |                | 438                        | 438   |   |   |    |      |
| B             | 1.745 | 1.755 |                | 1,750                      | 1,750 |   |   |    |      |
| C             | 3.495 | 3.505 |                | 3,500                      | 3,500 |   |   |    |      |
| D             | 1.745 | 1.755 |                | 1,750                      | 1,750 |   |   |    |      |
| E             | 7.990 | 8.010 |                | 8,000                      | 8,000 |   |   |    |      |
| F             | 0.490 | 0.510 |                | 501                        | 501   |   |   |    |      |
| G             | 0.257 | 0.262 |                | 258                        | 258   |   |   |    |      |
| H             | 0.375 | 0.380 |                | 375                        | 375   |   |   |    |      |
| I             | 0.490 | 0.510 |                | 502                        | 501   |   |   |    |      |
| J             | 1.174 | 1.184 |                | 1,179                      | 1,179 |   |   |    |      |
| K             | 0.558 | 0.578 |                | 569                        | 569   |   |   |    |      |
| L             | 1.174 | 1.184 |                | 1,179                      | 1,179 |   |   |    |      |
| M             | 1.365 | 1.375 |                | 1,370                      | 1,370 |   |   |    |      |
| N             | 2.495 | 2.505 |                | 2,500                      | 2,500 |   |   |    |      |
| O             | 4.119 | 4.129 |                | 4,124                      | 4,124 |   |   |    |      |
| P             | 0.115 | 0.135 |                | 132                        | 132   |   |   |    |      |
| Q             | 0.115 | 0.135 |                | 125                        | 125   |   |   |    |      |
| R             | 0.240 | 0.260 |                | 250                        | 250   |   |   |    |      |
| S             | 0.115 | 0.135 |                | 126                        | 125   |   |   |    |      |
| T             | 0.178 | 0.198 |                | 188                        | 188   |   |   |    |      |
| U             | 3.210 | 3.250 |                | 3,230                      | 3,230 |   |   |    |      |
| V             | 0.230 | 0.250 |                | 239                        | 239   |   |   |    |      |
| W             | 0.115 | 0.135 |                | 127                        | 127   |   |   |    |      |
| X             | 0.352 | 0.372 |                | 362                        | 362   |   |   |    |      |
| Y             | 0.470 | 0.530 |                | 500                        | 500   |   |   |    |      |
| Z             | 0.615 | 0.635 |                | 627                        | 627   |   |   |    |      |
| AA            | 0.053 | 0.073 |                | 067                        | 066   |   |   |    |      |
| AB            | 0.240 | 0.260 |                | 250                        | 250   |   |   |    |      |
| AC            | 1.500 | 1.520 |                | 1,510                      | 1,510 |   |   |    |      |
| AD            | 0.115 | 0.135 |                | 125                        | 125   |   |   |    |      |
| AE            | 0.240 | 0.280 |                | 250                        | 250   |   |   |    |      |
| AF            | 0.240 | 0.260 |                | 249                        | 250   |   |   |    |      |
| AG            | 2.000 | 2.020 |                | 2,000                      | 2,000 |   |   |    |      |
| Accept/Reject |       |       |                |                            |       |   |   |    |      |

|              |             |
|--------------|-------------|
| Measured by: | DAS         |
| Date:        | 57 19/06/19 |
|              | 9-89        |

|             |          |
|-------------|----------|
| Audited by: | mm       |
| Date:       | 17/06/20 |

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 18.05.30 | New Issue | MG         |          |
|     |          |           |            |          |
|     |          |           |            |          |
|     |          |           |            |          |